

CLASSIC

**Rayon Embroidery
Thread**

**Viskose
Stickgarn**

**Hilo para
bordar de rayón**

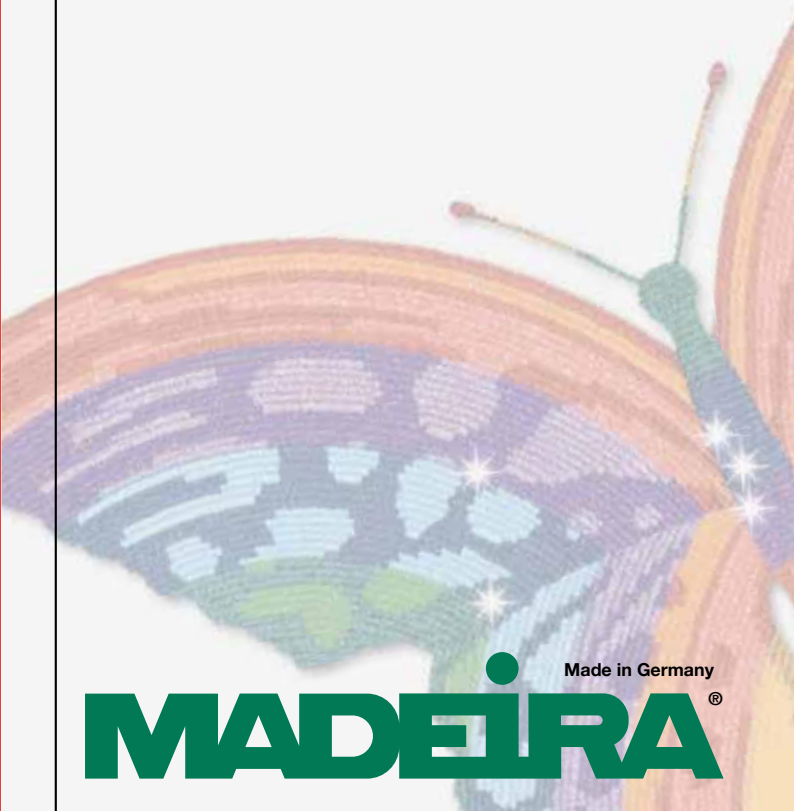
**Filato da ricamo in
viscosa**

Fil à broder rayonne

**Linha para bordar de
viscose**

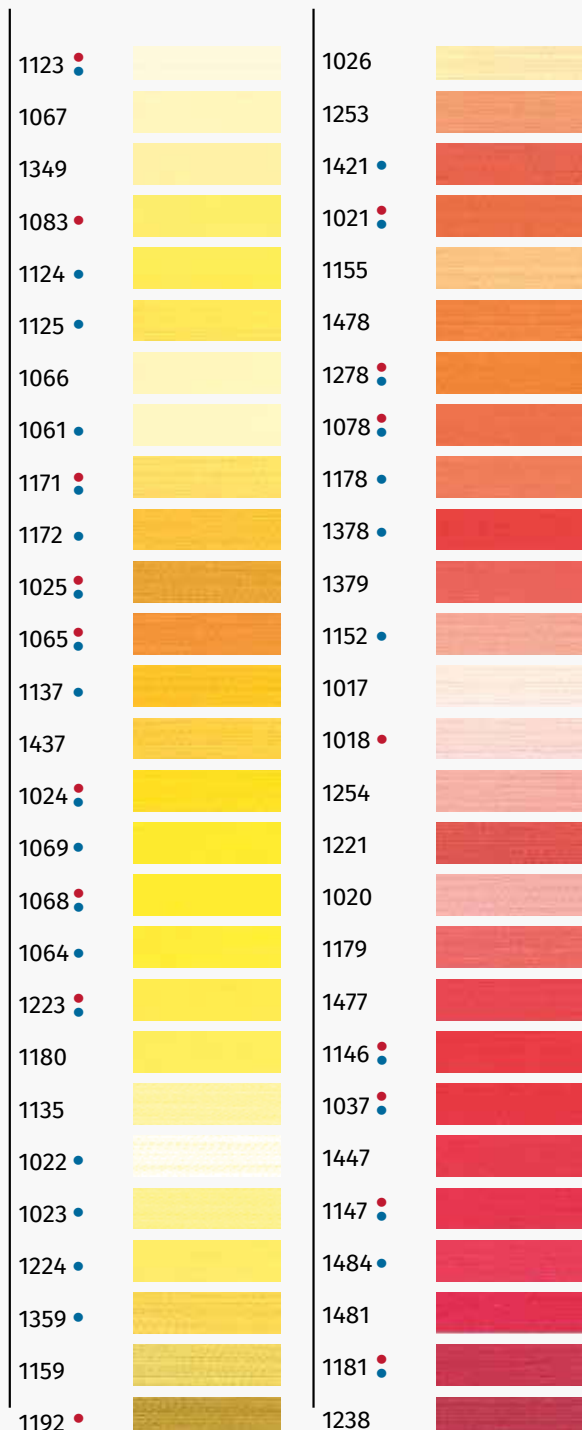
**Floş
nakış ipliđi**

人造丝绣花线



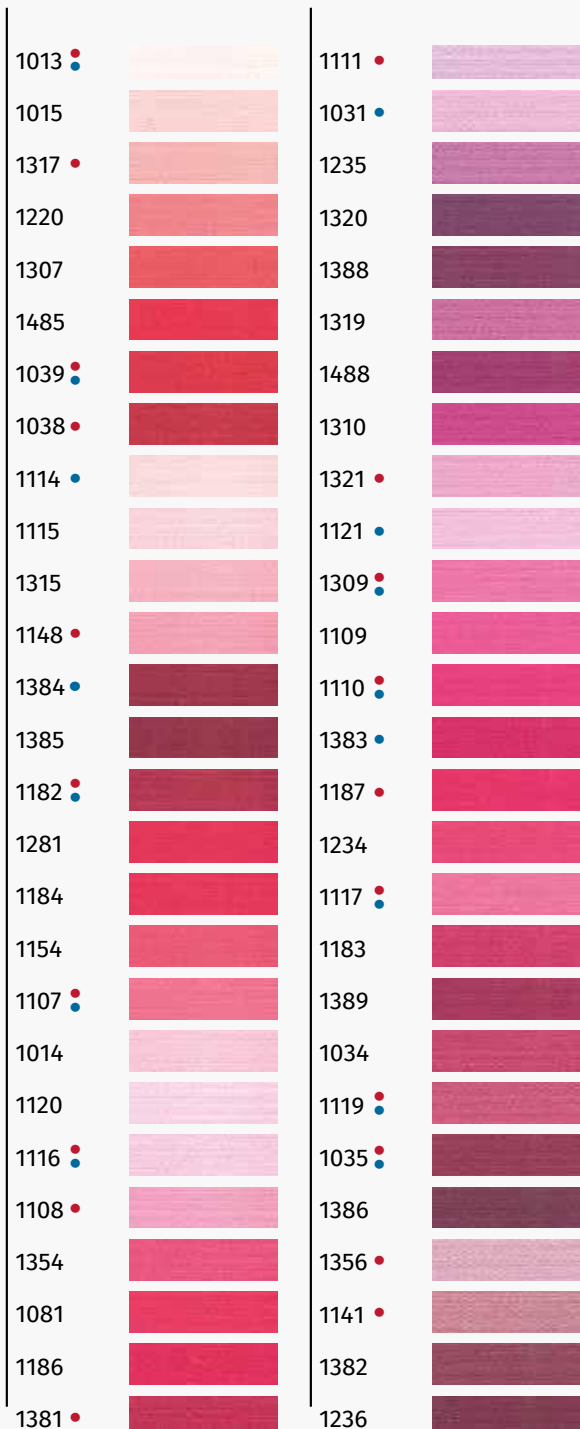
Made in Germany

MADEIRA®

1**2****CLASSIC** • No. 30 • No. 60

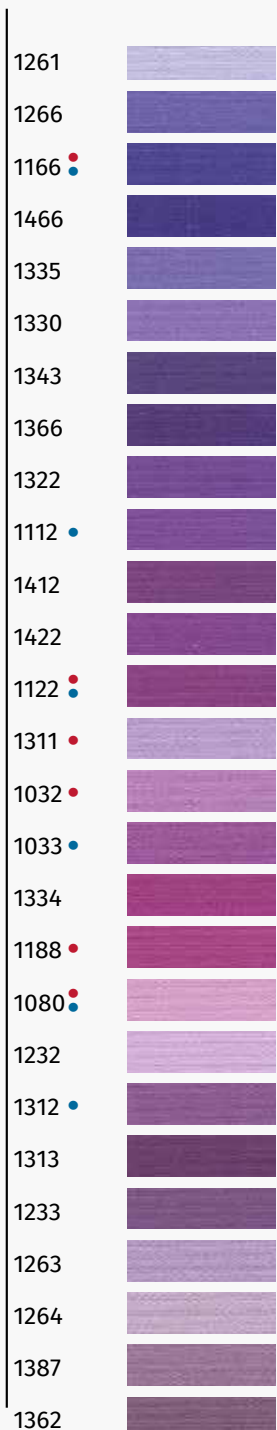
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4

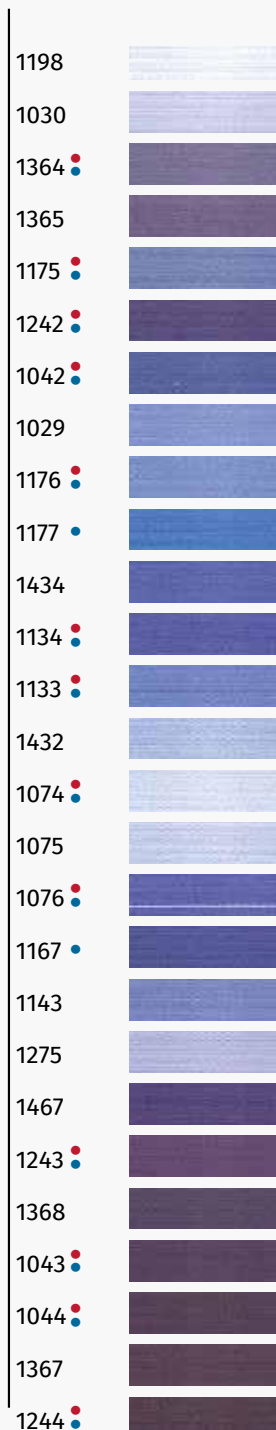


● No. 30 ● No. 60

5

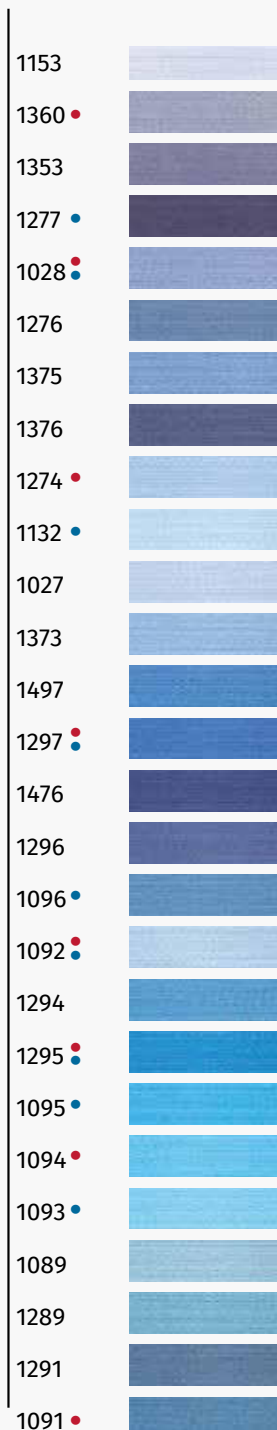


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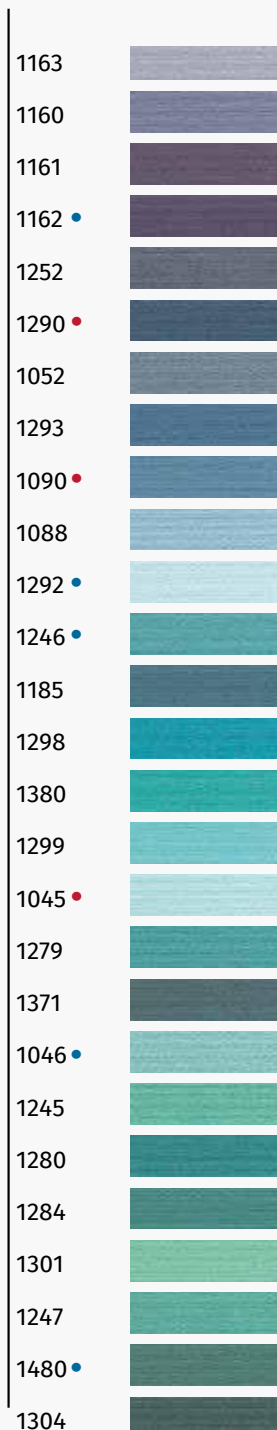


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7

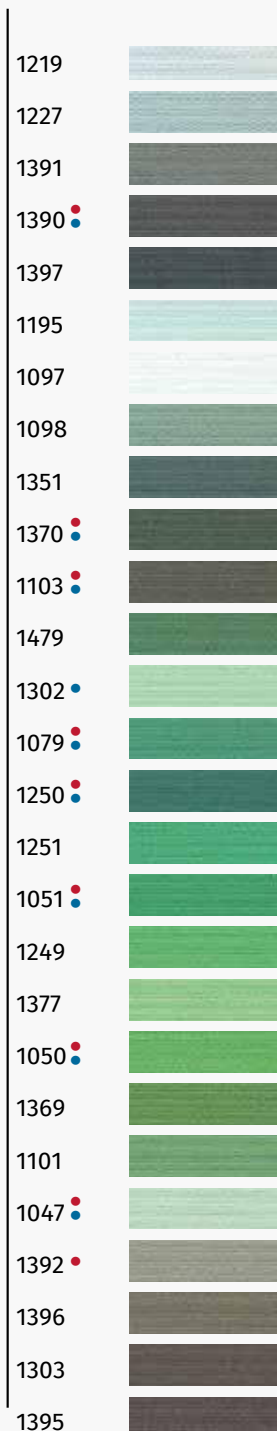


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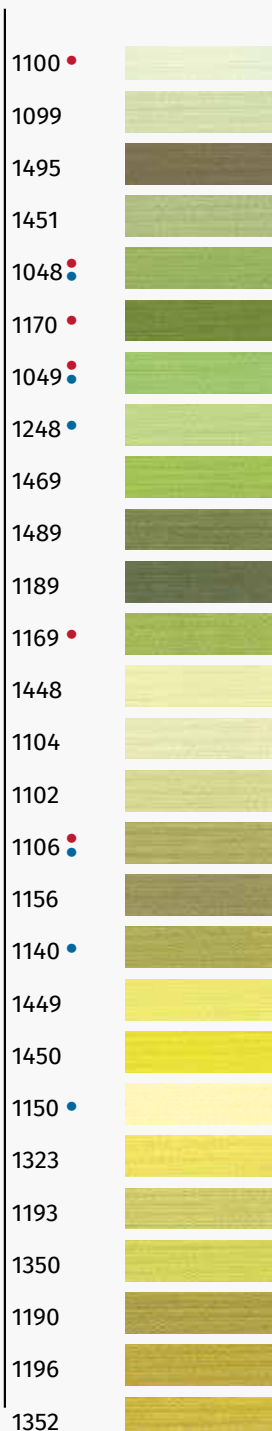


• No. 30 • No. 60

9



10



CLASSIC

• No. 30 • No. 60

11

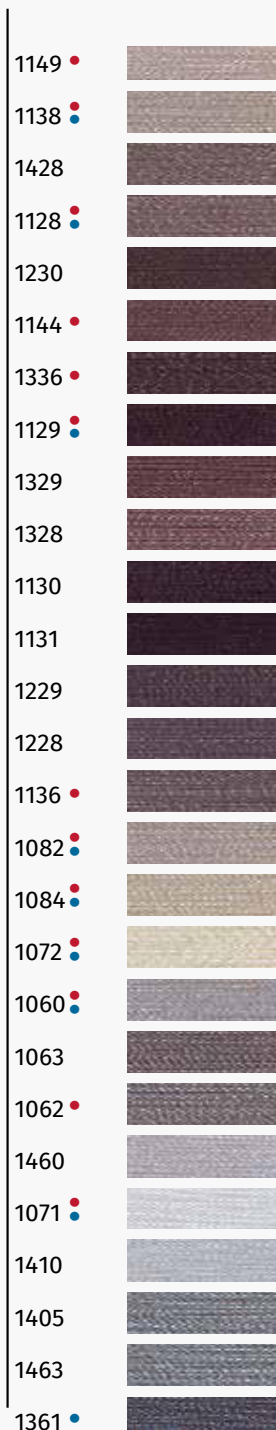
| | | |
|------|----|--|
| 1270 | ● | |
| 1070 | ●● | |
| 1225 | ●● | |
| 1372 | | |
| 1425 | | |
| 1470 | | |
| 1491 | ● | |
| 1255 | | |
| 1344 | | |
| 1338 | ●● | |
| 1348 | | |
| 1273 | | |
| 1191 | | |
| 1194 | | |
| 1494 | | |
| 1260 | | |
| 1105 | | |
| 1157 | ● | |
| 1357 | | |
| 1406 | | |
| 1306 | | |
| 1305 | | |
| 1339 | | |
| 1337 | | |
| 1308 | ● | |
| 1394 | ●● | |
| 1393 | | |

12

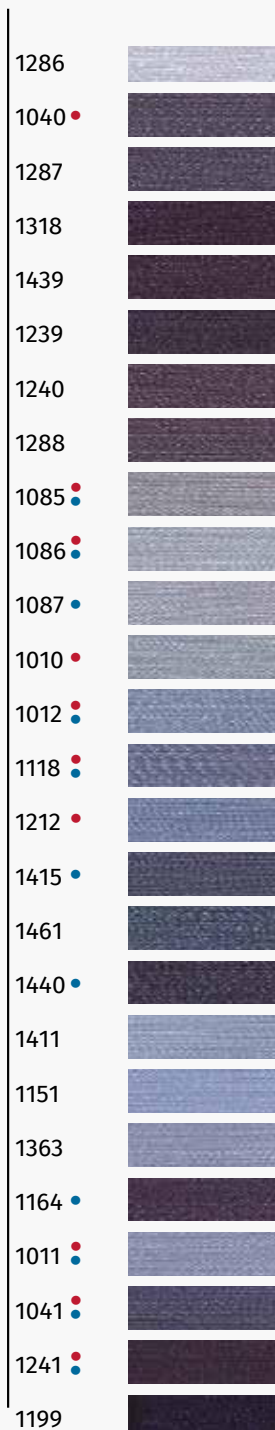
| | | |
|------|----|--|
| 1055 | ●● | |
| 1256 | ● | |
| 1173 | ●● | |
| 1272 | | |
| 1056 | | |
| 1057 | ●● | |
| 1126 | | |
| 1226 | | |
| 1257 | | |
| 1258 | | |
| 1158 | | |
| 1058 | ●● | |
| 1145 | ● | |
| 1059 | ●● | |
| 1127 | | |
| 1342 | | |
| 1142 | | |
| 1054 | ● | |
| 1259 | | |
| 1053 | ● | |
| 1174 | ● | |
| 1374 | ● | |
| 1358 | | |
| 1036 | | |
| 1445 | | |
| 1430 | | |
| 1431 | | |

● No. 30 ● No. 60

13



14



• No. 30 • No. 60

15

16

1001

1002

1003

1004

1005

1000

1006

1007

1008

1009

2001

2004

2003

2006

2002

2005

2000

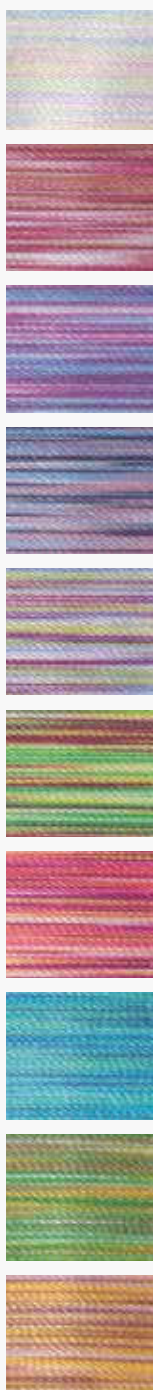
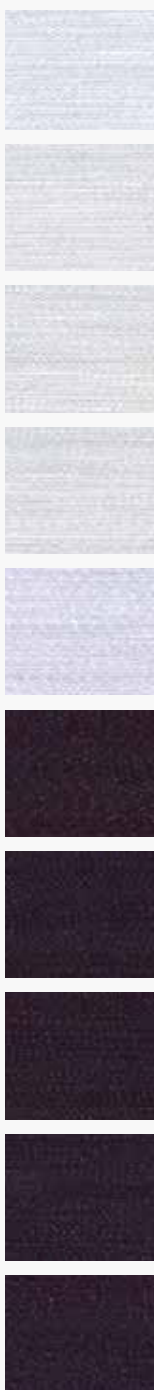
2009

2007

2008

• No. 30 • No. 60

Astro



17

2026



2038



2016



2039



2033



2029



2053



2040



2011



2024



2018



2017



2034



Ombé

18

2014



2050



2051



2055



2060



2022



Ombé

2103



2105



2141



2142



2148



2149



Multicolour

Index of Colors · Farbnummern-Verzeichnis

Index des numéros de coloris

| MADEIRA Color Farbe Couleur | Scale Streifen Colonne | MADEIRA Color Farbe Couleur | Scale Streifen Colonne | MADEIRA Color Farbe Couleur | Scale Streifen Colonne | MADEIRA Color Farbe Couleur | Scale Streifen Colonne | MADEIRA Color Farbe Couleur | Scale Streifen Colonne | MADEIRA Color Farbe Couleur | Scale Streifen Colonne | MADEIRA Color Farbe Couleur | Scale Streifen Colonne |
|--------------------------------------|------------------------------|--------------------------------------|------------------------------|--------------------------------------|------------------------------|--------------------------------------|------------------------------|--------------------------------------|------------------------------|--------------------------------------|------------------------------|--------------------------------------|------------------------------|
| 1000 | 15 | 1063 | 13 | 1127 | 12 | 1191 | 11 | 1280 | 8 | 1360 | 7 | 1460 | 13 |
| 1001 | 15 | 1064 | 1 | 1128 | 13 | 1192 | 1 | 1281 | 3 | 1361 | 13 | 1461 | 14 |
| 1002 | 15 | 1065 | 1 | 1129 | 13 | 1193 | 10 | 1284 | 8 | 1362 | 5 | 1463 | 13 |
| 1003 | 15 | 1066 | 1 | 1130 | 13 | 1194 | 11 | 1286 | 14 | 1363 | 14 | 1466 | 5 |
| 1004 | 15 | 1067 | 1 | 1131 | 13 | 1195 | 9 | 1287 | 14 | 1364 | 6 | 1467 | 6 |
| 1005 | 15 | 1068 | 1 | 1132 | 7 | 1196 | 10 | 1288 | 14 | 1365 | 6 | 1469 | 10 |
| 1006 | 15 | 1069 | 1 | 1133 | 6 | 1198 | 6 | 1289 | 7 | 1366 | 5 | 1470 | 11 |
| 1007 | 15 | 1070 | 11 | 1134 | 6 | 1199 | 14 | 1290 | 8 | 1367 | 6 | 1476 | 7 |
| 1008 | 15 | 1071 | 13 | 1135 | 1 | 1212 | 14 | 1291 | 7 | 1368 | 6 | 1477 | 2 |
| 1009 | 15 | 1072 | 13 | 1136 | 13 | 1219 | 9 | 1292 | 8 | 1369 | 9 | 1478 | 2 |
| 1010 | 14 | 1074 | 6 | 1137 | 1 | 1220 | 3 | 1293 | 8 | 1370 | 9 | 1479 | 9 |
| 1011 | 14 | 1075 | 6 | 1138 | 13 | 1221 | 2 | 1294 | 7 | 1371 | 8 | 1480 | 8 |
| 1012 | 14 | 1076 | 6 | 1140 | 10 | 1223 | 1 | 1295 | 7 | 1372 | 11 | 1481 | 2 |
| 1013 | 3 | 1078 | 2 | 1141 | 4 | 1224 | 1 | 1296 | 7 | 1373 | 7 | 1484 | 2 |
| 1014 | 3 | 1079 | 9 | 1142 | 12 | 1225 | 11 | 1297 | 7 | 1374 | 12 | 1485 | 3 |
| 1015 | 3 | 1080 | 5 | 1143 | 6 | 1226 | 12 | 1298 | 8 | 1375 | 7 | 1488 | 4 |
| 1017 | 2 | 1081 | 3 | 1144 | 13 | 1227 | 9 | 1299 | 8 | 1376 | 7 | 1489 | 10 |
| 1018 | 2 | 1082 | 13 | 1145 | 12 | 1228 | 13 | 1301 | 8 | 1377 | 9 | 1491 | 11 |
| 1020 | 2 | 1083 | 1 | 1146 | 2 | 1229 | 13 | 1302 | 9 | 1378 | 2 | 1494 | 11 |
| 1021 | 2 | 1084 | 13 | 1147 | 2 | 1230 | 13 | 1303 | 9 | 1379 | 2 | 1495 | 10 |
| 1022 | 1 | 1085 | 14 | 1148 | 3 | 1232 | 5 | 1304 | 8 | 1380 | 8 | 1497 | 7 |
| 1023 | 1 | 1086 | 14 | 1149 | 13 | 1233 | 5 | 1305 | 11 | 1381 | 3 | 2000 | 16 |
| 1024 | 1 | 1087 | 14 | 1150 | 10 | 1234 | 4 | 1306 | 11 | 1382 | 4 | 2001 | 16 |
| 1025 | 1 | 1088 | 8 | 1151 | 14 | 1235 | 4 | 1307 | 3 | 1383 | 4 | 2002 | 16 |
| 1026 | 2 | 1089 | 7 | 1152 | 2 | 1236 | 4 | 1308 | 11 | 1384 | 3 | 2003 | 16 |
| 1027 | 7 | 1090 | 8 | 1153 | 7 | 1238 | 2 | 1309 | 4 | 1385 | 3 | 2004 | 16 |
| 1028 | 7 | 1091 | 7 | 1154 | 3 | 1239 | 14 | 1310 | 4 | 1386 | 4 | 2005 | 16 |
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| 1031 | 4 | 1094 | 7 | 1157 | 11 | 1242 | 6 | 1313 | 5 | 1389 | 4 | 2008 | 16 |
| 1032 | 5 | 1095 | 7 | 1158 | 12 | 1243 | 6 | 1315 | 3 | 1390 | 9 | 2009 | 16 |
| 1033 | 5 | 1096 | 7 | 1159 | 1 | 1244 | 6 | 1317 | 3 | 1391 | 9 | 2011 | 17 |
| 1034 | 4 | 1097 | 9 | 1160 | 8 | 1245 | 8 | 1318 | 14 | 1392 | 9 | 2014 | 18 |
| 1035 | 4 | 1098 | 9 | 1161 | 8 | 1246 | 8 | 1319 | 4 | 1393 | 11 | 2016 | 17 |
| 1036 | 12 | 1099 | 10 | 1162 | 8 | 1247 | 8 | 1320 | 4 | 1394 | 11 | 2017 | 17 |
| 1037 | 2 | 1100 | 10 | 1163 | 8 | 1248 | 10 | 1321 | 4 | 1395 | 9 | 2018 | 17 |
| 1038 | 3 | 1101 | 9 | 1164 | 14 | 1249 | 9 | 1322 | 5 | 1396 | 9 | 2022 | 18 |
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| 1041 | 14 | 1104 | 10 | 1169 | 10 | 1252 | 8 | 1329 | 13 | 1406 | 11 | 2029 | 17 |
| 1042 | 6 | 1105 | 11 | 1170 | 10 | 1253 | 2 | 1330 | 5 | 1410 | 13 | 2033 | 17 |
| 1043 | 6 | 1106 | 10 | 1171 | 1 | 1254 | 2 | 1334 | 5 | 1411 | 14 | 2034 | 17 |
| 1044 | 6 | 1107 | 3 | 1172 | 1 | 1255 | 11 | 1335 | 5 | 1412 | 5 | 2038 | 17 |
| 1045 | 8 | 1108 | 3 | 1173 | 12 | 1256 | 12 | 1336 | 13 | 1415 | 14 | 2039 | 17 |
| 1046 | 8 | 1109 | 4 | 1174 | 12 | 1257 | 12 | 1337 | 11 | 1421 | 2 | 2040 | 17 |
| 1047 | 9 | 1110 | 4 | 1175 | 6 | 1258 | 12 | 1338 | 11 | 1422 | 5 | 2050 | 18 |
| 1048 | 10 | 1111 | 4 | 1176 | 6 | 1259 | 12 | 1339 | 11 | 1425 | 11 | 2051 | 18 |
| 1049 | 10 | 1112 | 5 | 1177 | 6 | 1260 | 11 | 1342 | 12 | 1428 | 13 | 2053 | 17 |
| 1050 | 9 | 1114 | 3 | 1178 | 2 | 1261 | 5 | 1343 | 5 | 1430 | 12 | 2055 | 18 |
| 1051 | 9 | 1115 | 3 | 1179 | 2 | 1263 | 5 | 1344 | 11 | 1431 | 12 | 2060 | 18 |
| 1052 | 8 | 1116 | 3 | 1180 | 1 | 1264 | 5 | 1348 | 11 | 1432 | 6 | 2103 | 18 |
| 1053 | 12 | 1117 | 4 | 1181 | 2 | 1266 | 5 | 1349 | 1 | 1434 | 6 | 2105 | 18 |
| 1054 | 12 | 1118 | 14 | 1182 | 3 | 1270 | 11 | 1350 | 10 | 1437 | 1 | 2141 | 18 |
| 1055 | 12 | 1119 | 4 | 1183 | 4 | 1272 | 12 | 1351 | 9 | 1439 | 14 | 2142 | 18 |
| 1056 | 12 | 1120 | 3 | 1184 | 3 | 1273 | 11 | 1352 | 10 | 1440 | 14 | 2148 | 18 |
| 1057 | 12 | 1121 | 4 | 1185 | 8 | 1274 | 7 | 1353 | 7 | 1445 | 12 | 2149 | 18 |
| 1058 | 12 | 1122 | 5 | 1186 | 3 | 1275 | 6 | 1354 | 3 | 1447 | 2 | | |
| 1059 | 12 | 1123 | 1 | 1187 | 4 | 1276 | 7 | 1356 | 4 | 1448 | 10 | | |
| 1060 | 13 | 1124 | 1 | 1188 | 5 | 1277 | 7 | 1357 | 11 | 1449 | 10 | | |
| 1061 | 1 | 1125 | 1 | 1189 | 10 | 1278 | 2 | 1358 | 12 | 1450 | 10 | | |
| 1062 | 13 | 1126 | 12 | 1190 | 10 | 1279 | 8 | 1359 | 1 | 1451 | 10 | | |

CLASSIC 40

Art. No. 911
10 x 1.000 m



422

Art. No. 910
10 x 5.000 m



65/9 - 75/11

dtex 135 x 2
den 120 x 2

CLASSIC 30

Art. No. 921
10 x 3.000 m



125

75/11

dtex 200 x 2
den 180 x 2

CLASSIC 60

Art. No. 915
10 x 1.500 m



132

Art. No. 916
10 x 5.000 m



60/8 - 65/9

dtex 84 x 2
den 75 x 2

100% viscose [filament]



MADEIRA Garnfabrik
Rudolf Schmidt KG
Zinkmattenstraße 38
D-79108 Freiburg
Germany

Tel. + 49 (0)761-510 40-0
Fax + 49 (0)761-50 84 56
service@madeira.com

www.madeira.com



POLYNEON

Polyester
Embroidery
Thread

Polyester
Stickgarn

Hilo para
bordar de
poliéster

Filato da
ricamo in
poliestere

Fil à broder
polyester

Linha para
bordar de
poliéster

Polyester
nakış ipliği

涤纶绣花线

 No. 84

with highlighted colours
POLYNEON 40
green

Made in Germany

MADEIRA®

POLYNEON 40 green

MACHINE EMBROIDERY THREAD
100% polyester [recycled]



Art. No. 718
10 x 5.000 m



dtex 135 x 2
den 120 x 2



60/8 - 75/11



108 colours



△max. 20g/l active chlorine - max. 30°C - max. 30min

All colours marked with



are available as

POLYNEON 40 green

For ordering Polyneon Green shades
just change the first number in the
Polyneon colour codes.

Colour no.
Polyneon

e.g. **1**8 10

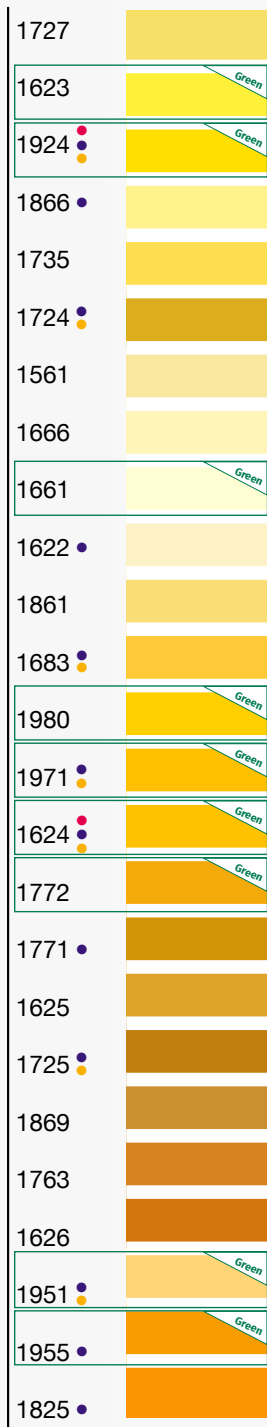


Colour no.
Polyneon Green

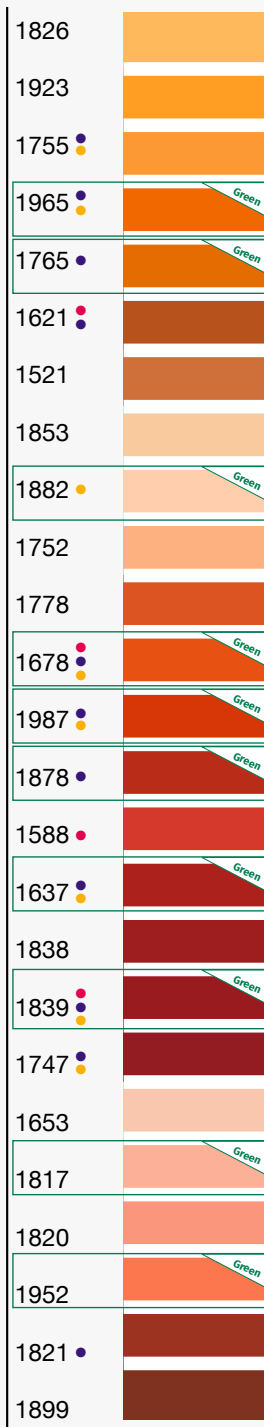
68 10



1

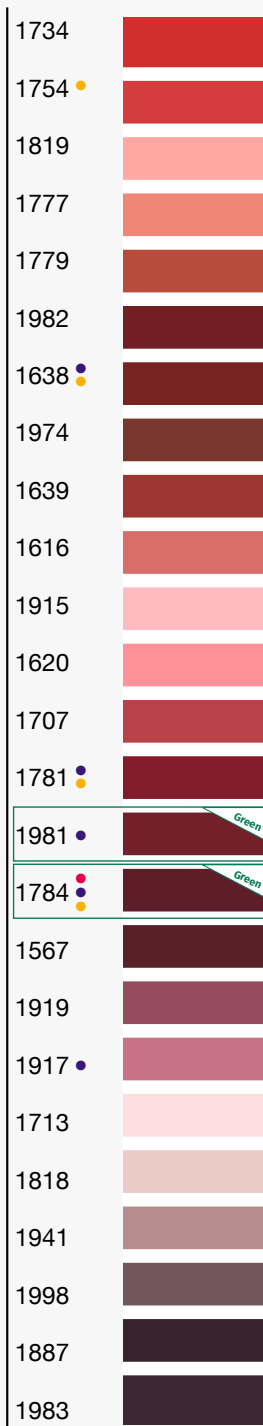


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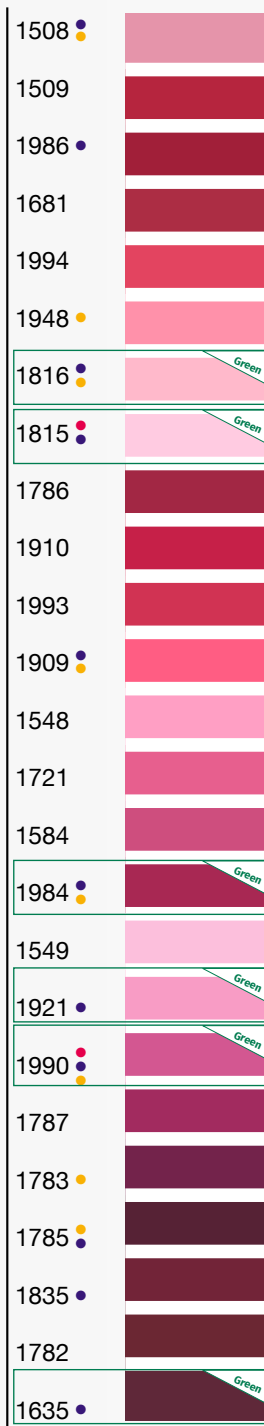
**POLYNEON**

● No. 60 ● No. 75 ● Flame retardant

3



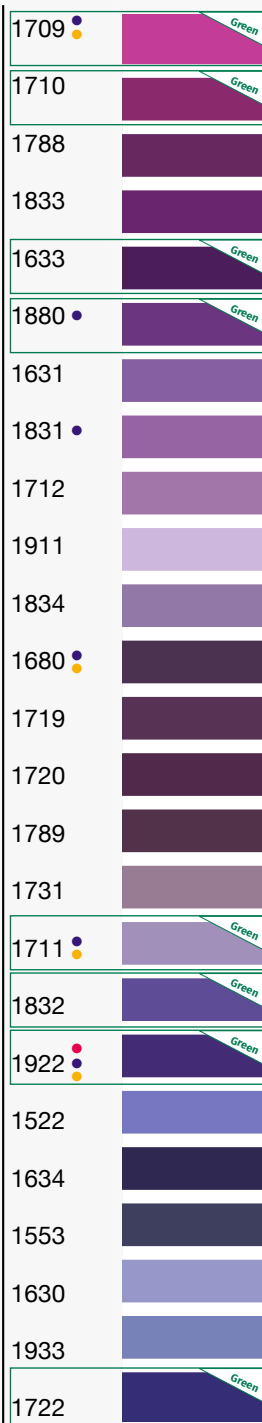
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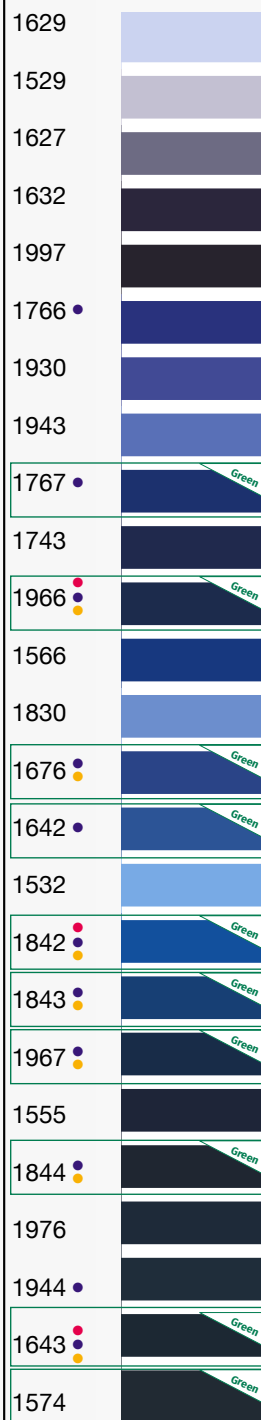
POLYNEON

● No. 60 ● No. 75 ● Flame retardant

5



6



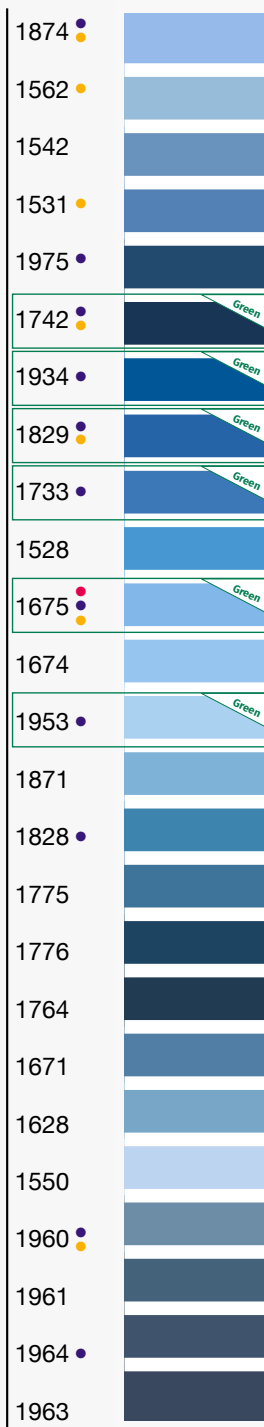
POLYNEON

● No. 60

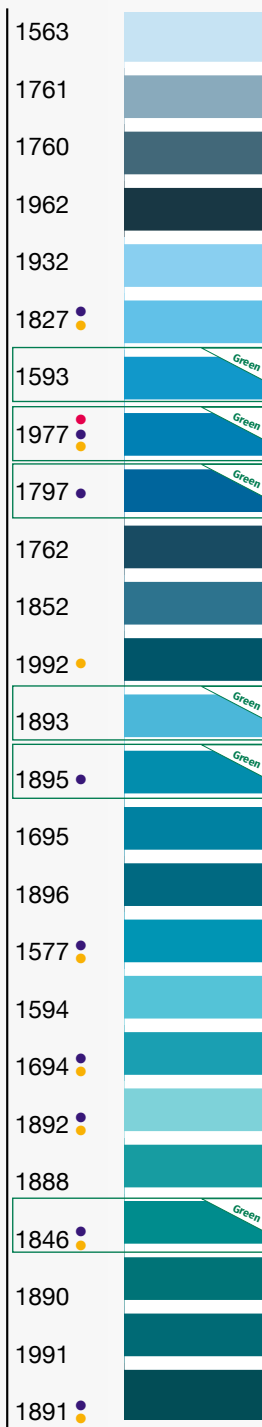
● No. 75

● Flame retardant

7



8



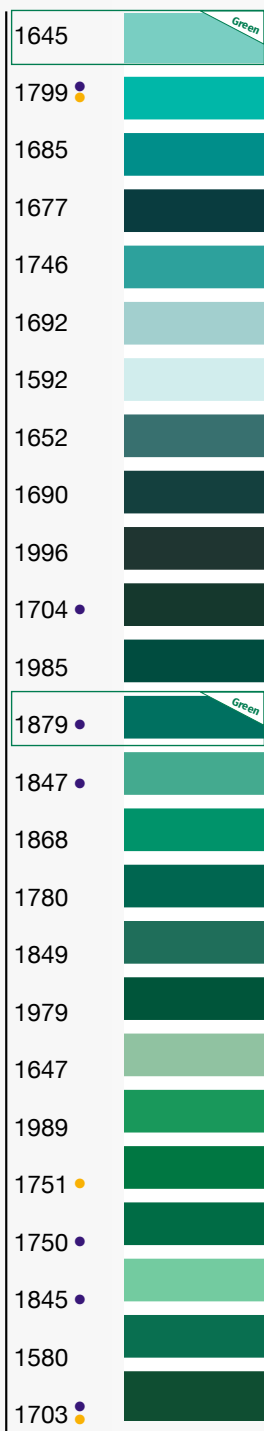
POLYNEON

● No. 60

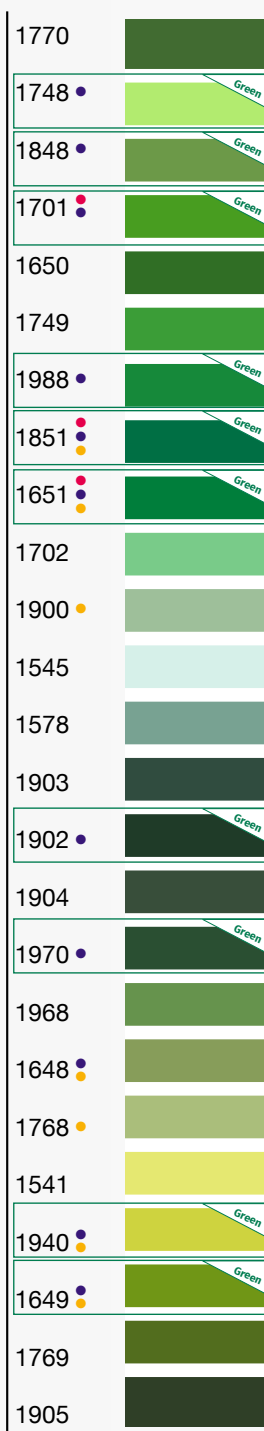
● No. 75

● Flame retardant

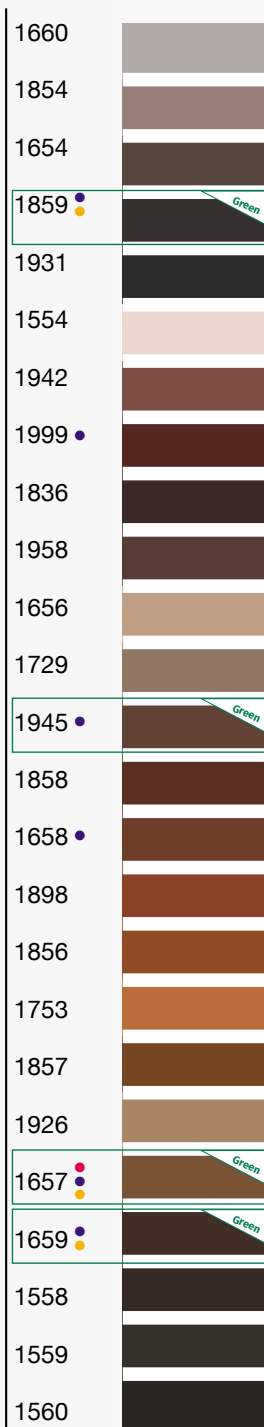
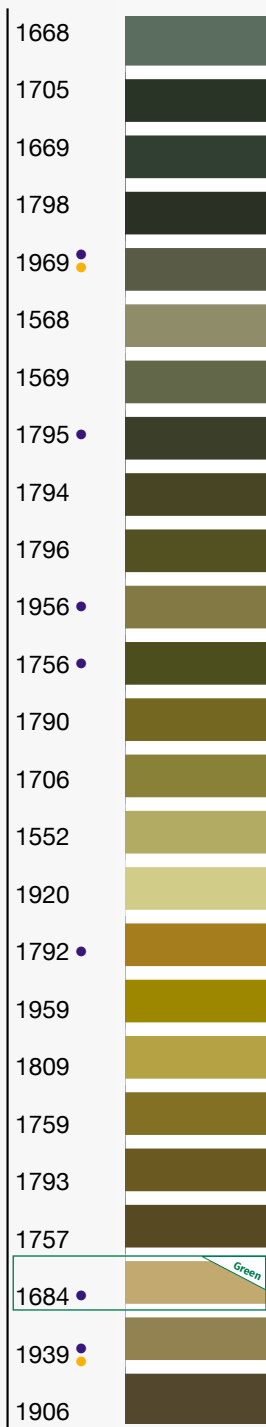
9



10

**POLYNEON**

● No. 60 ● No. 75 ● Flame retardant

11**12****POLYNEON**

● No. 60 ● No. 75 ● Flame retardant

13

| | | |
|------|-----|-------|
| 1557 | ● | |
| 1745 | | |
| 1929 | | |
| 1744 | | |
| 1936 | | |
| 1736 | | |
| 1938 | ● | Green |
| 1573 | | |
| 1872 | | |
| 1928 | ● ● | |
| 1728 | ● ● | Green |
| 1855 | ● ● | |
| 1884 | ● | Green |
| 1885 | | |
| 1527 | | |
| 1927 | | |
| 1556 | | |
| 1726 | | |
| 1949 | ● | Green |
| 1723 | ● | |
| 1870 | | |
| 1773 | | |
| 1973 | ● | |
| 1565 | | |
| 1758 | | |

14

| | | |
|------|-------|-------|
| 1739 | ● | Green |
| 1540 | | |
| 1741 | ● ● | Green |
| 1812 | ● | Green |
| 1810 | ● ● | Green |
| 1665 | | |
| 1664 | | |
| 1862 | | |
| 1860 | ● | |
| 1662 | | |
| 1663 | | |
| 1535 | ● | |
| 1738 | ● | Green |
| 1682 | ● ● ● | Green |
| 1582 | ● ● | |
| 1822 | | Green |
| 1863 | | |
| 1526 | | |
| 1670 | ● ● ● | Green |
| 1673 | ● | Green |
| 1672 | ● ● | Green |
| 1791 | ● ● ● | Green |
| 1538 | | |
| 1730 | | |
| 1957 | | |

15

| | |
|----------|--|
| 1617 | |
| 1619 | |
| 1618 | |
| 1740 | |
| 1886 | |
| 1686 ● | |
| 1687 | |
| 1505 | |
| 1572 | |
| 1640 ●●● | |
| 1614 | |
| 1539 | |
| 1689 | |
| 1615 ● | |
| 1502 | |
| 1918 ●●● | |
| 1718 ● | |
| 1611 ●● | |
| 1612 | |
| 1840 ●● | |
| 1841 ● | |
| 1641 | |
| 1544 | |
| 1506 | |
| 1507 | |

16

| | |
|--------------------------------|--|
| 1575 ● | |
| 1613 | |
| 1610 | |
| 1811 ●●● | |
| 1564 ●● | |
| 1589 | |
| 1500 | |
| 1800 ●●● Black | |
| 2800 Tunnel dry finisher | |
| 1805 ●● Fluoresc. white | |
| 1801 ●●● Super white | |
| 1802 ● Snow white | |
| 1804 Natural white | |
| 1803 ●●● Creme white | |

17

1510

1511

1512

1513

1514

1515

1516

1517

1518

1519



Multicolor

18

1600

1603

1604

1605

1609

1606

1601

1602

1608

1607



Multicolor

19

1925



1972



1824



1883



1995



1823



1935



1867



1599



1850



1950



1901



Fluorescent

20

1937



1978



1946



1598



1837



1947



1954



1908



1907



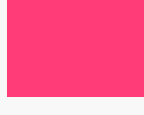
1597



1596



1595



Fluorescent

POLYNEON 40

Art. No. 919
10 x 1.000 m



433

Art. No. 918
10 x 5.000 m



60/8 - 75/11

dtex 135 x 2
den 120 x 2

POLYNEON 60

Art. No. 924
10 x 1.500 m



150

Art. No. 926
10 x 5.000 m



black white

60/8 - 65/9

dtex 84 x 2
den 75 x 2

POLYNEON 75

Art. No. 936
10 x 2.500 m



90

Art. No. 935
10 x 10.000 m



black white

60/8

dtex 55 x 2
den 50 x 2

POLYNEON FR

Art. No. 933
10 x 2.500 m



34

60/8 - 75/11

dtex 135 x 2
den 120 x 2



△ max. 20g/l active chlorine - max. 30°C - max. 30min

100% polyester [filament]

MADEIRA Garnfabrik
Rudolf Schmidt KG
Zinkmattenstraße 38
D-79108 Freiburg
Germany

Tel. + 49 (0)761-510 40-0
Fax + 49 (0)761-50 84 56
service@madeira.de

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Embroidery Thread**

Lyocell-Stickgarn

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de lyocell**

**Filato da ricamo
in lyocell**

**Fil à broder
en lyocel**

**Linha de bordar
lyocell**

**Liyosel
nakış ipliği**

莱赛尔绣花线

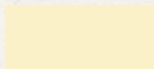
**Made from 100%
TENCEL™ Lyocell**

No. 201

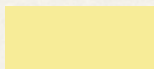
Made in Germany
MADEIRA®

1

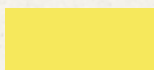
066



266



023



124



064



069



125



172



024



137



065



278



078



378



037



147



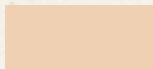
039



181

**2**

153



379



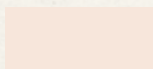
179



021



013



182



384



281



116



108



381



120



321



310



309



110



035



236



3

188



122



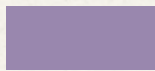
112



033



032



263



166



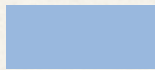
467



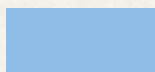
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075



274



133



134



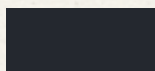
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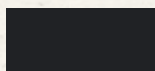
243



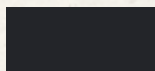
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044

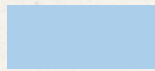


367



4

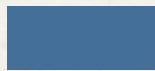
027



028



175



042



242



434



029



132



497



177



373



094



095



295



045



299



246

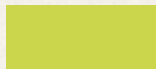


293



5

449



469



170



048



099



248



049



103



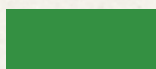
370



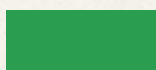
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051



251



079



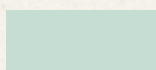
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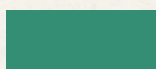
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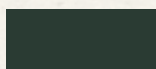
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280



397

**6**

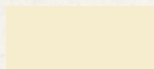
071*



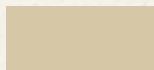
149



072



084



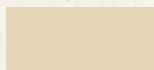
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255



138



128



144



056



173



127



258



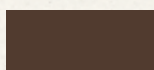
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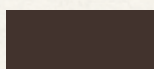
158



145



445



059



* for overdying

7

270



070



225



359



192



348



344



428



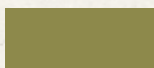
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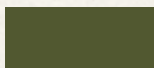
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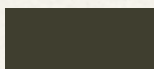
106



495



357



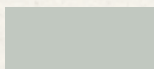
308



337



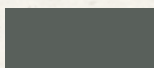
010



415



361

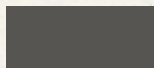


8

040



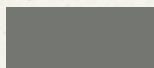
239



440



288



085



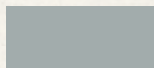
087



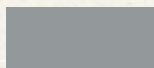
086



012



118



011



212



041



164

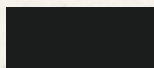


241



100

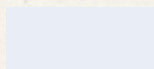
black



101

super

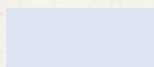
white



105

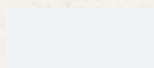
fluoresc.

white



102

white



We reserve the right to make modifications for the technical advancement of the product.

TENCEL™ is a trademark of Lenzing AG

SENSA green

Art. No. 710
10 x 5.000 m



65/9 - 75/11



dtex 100 x 2
den 90 x 2

144

**suitable for designs
digitised for
40 weight threads**

SENSA Bobbin green

Art. No. 319
10 x 7.500 m



dtex 74 x 2
den 66 x 2



black & white



100 % lyocell [TENCEL™]

MADEIRA Garnfabrik
Rudolf Schmidt KG
Zinkmattenstraße 38
D-79108 Freiburg
Germany

Tel. + 49 (0)761-510 40-0
Fax + 49 (0)761-50 84 56
service@madeira.com



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FROSTED MATT

**Extra matt
Embroidery Thread**

**Extra mattes
Stickgarn**

**Hilo para bordar
extra mate**

**Filato da ricamo
extra opaco**

**Fil à broder
extra mat**

**Linha de bordar
extra mate**

**Ekstra mat
nakış ipliği**

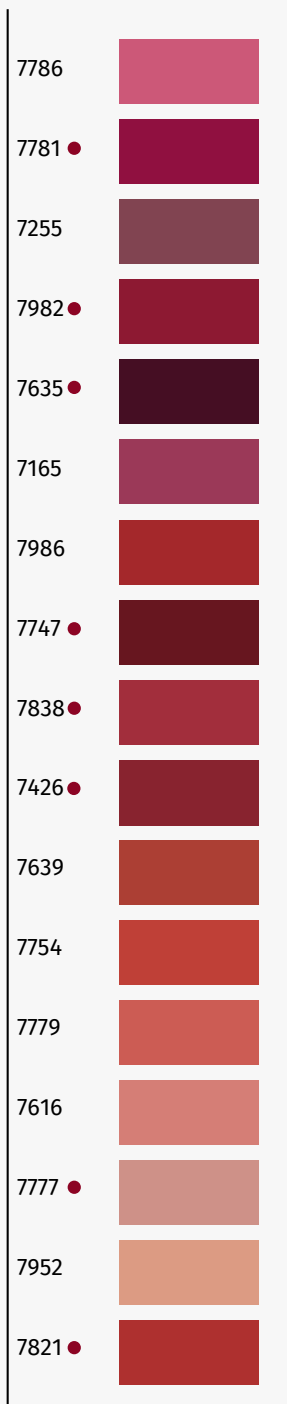
超级亚光绣花线

No. 112

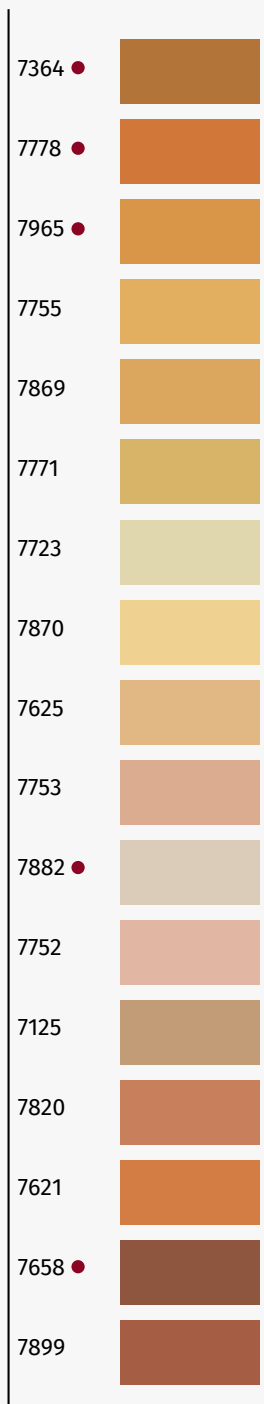
Made in Germany

MADEIRA®

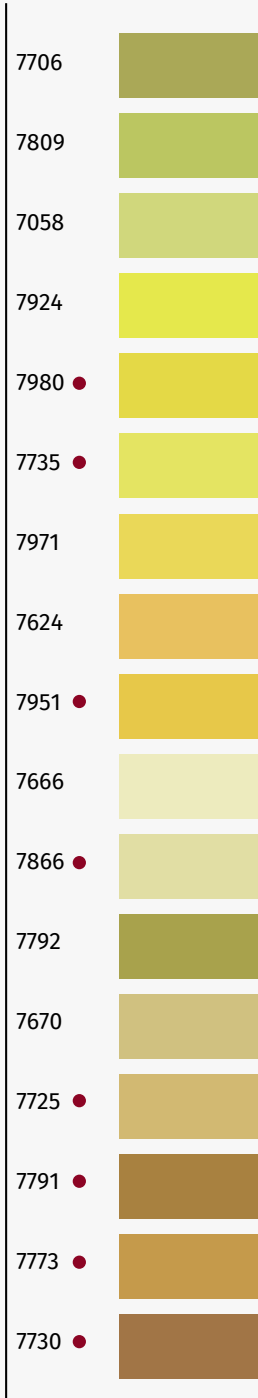
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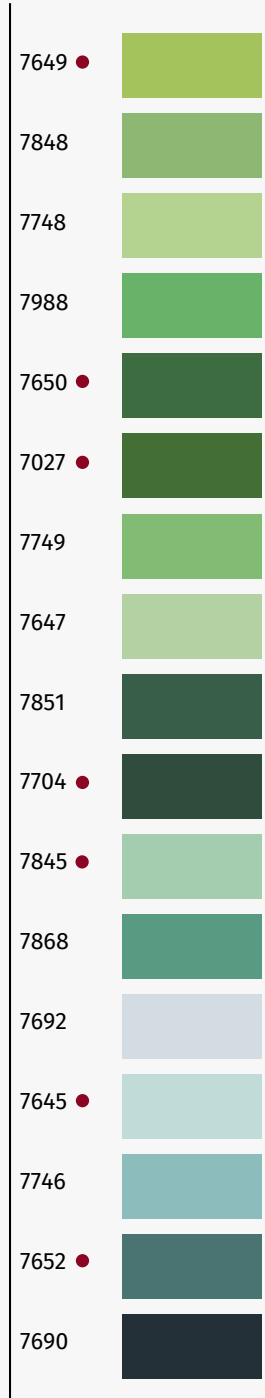
2



3



4



● available in FROSTED MATT 30

5

7795 ●



7969



7939 ●



7793 ●



7920



7790



7804



7833



7970 ●



7770



7648



7900



7668 ●



7902



7903 ●



7432



7739 ●



6

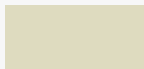
7931 ●



7936



7860 ●



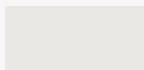
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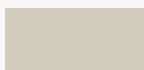
7661 ●



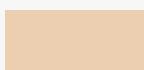
7949



7822 ●



7855



7657



7885 ●



7884



7682 ●



7729



7745 ●



7859



7957 ●



7408



7

7874



7871 ●



7733 ●



7934



7147



7144 ●



7442 ●



7761



7628 ●



7842 ●



7843 ●



7767



7466 ●



7742



7976



7643 ●



7844 ●



8

7892



7694



7695 ●



7893



7313



7827 ●



7977 ●



7797 ●



7142



7775



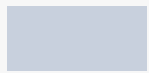
7852 ●



7674



7953 ●



7760 ●



7962 ●



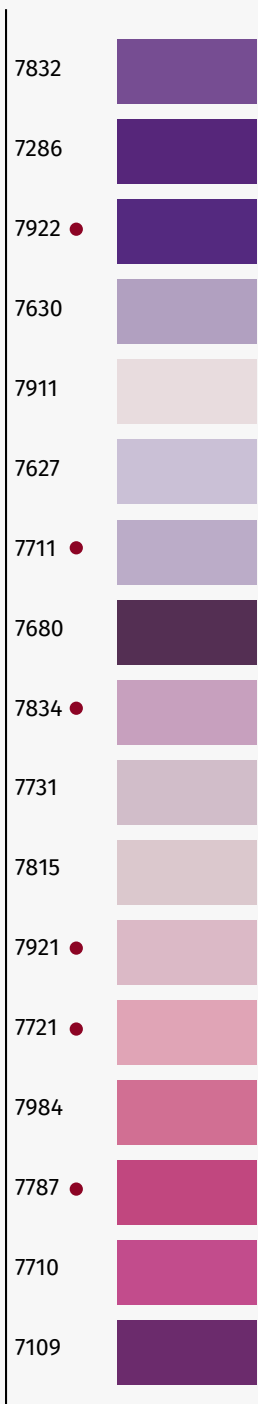
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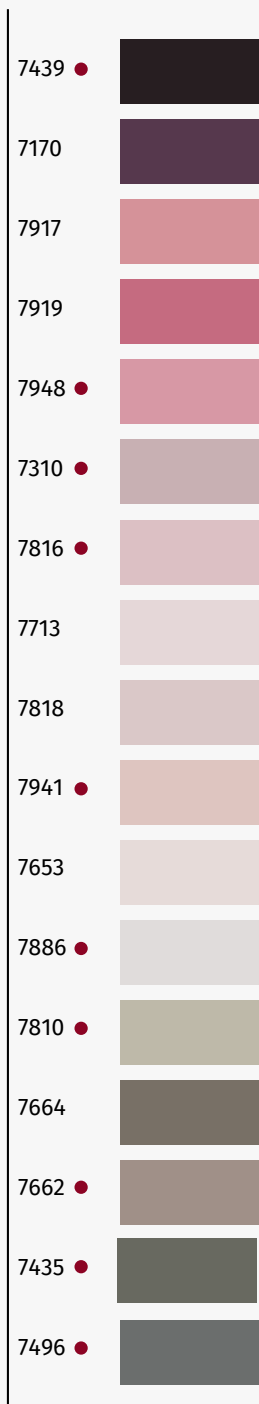
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9

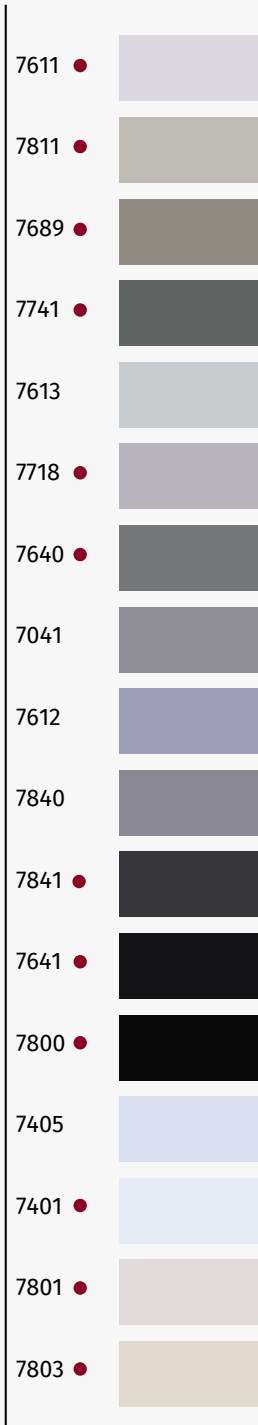


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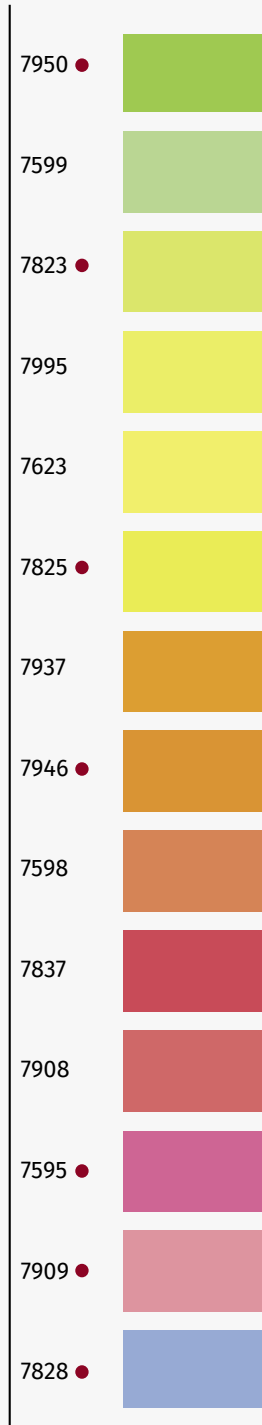
● available in FROSTED MATT 30

11



Fluorescent

12




FROSTED MATT 40

Art. No. 942
10 x 1.000 m



Art. No. 940
10 x 2.500 m



 60/8 - 75/11

dtex 90 x 2
den 80 x 2




201

FROSTED MATT 30

Art. No. 944
10 x 2.500 m



 70/10 - 80/12

dtex 175 x 2
den 160 x 2



96



100 % polyester

Fastness to light:



6-8 (excluding fluoresc.)

MADEIRA Garnfabrik
Rudolf Schmidt KG
Zinkmattenstraße 38
D-79108 Freiburg
Germany

Tel. +4(0)761-510 40-0
Fax +4(0)761-50 84 56
service@madeira.com



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STANDARD 100
94.0.6007 HOHENSTEIN HTTI

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**Wool Effect
Embroidery Thread**

**Stickgarn mit
Wollcharakter**

**Hilo de bordar con
aspecto lanoso**

**Filato da ricamo
d'aspetto lanoso**

**Fil à broder
d'aspect laineux**

**Linha de bordar
com aspecto de lã**

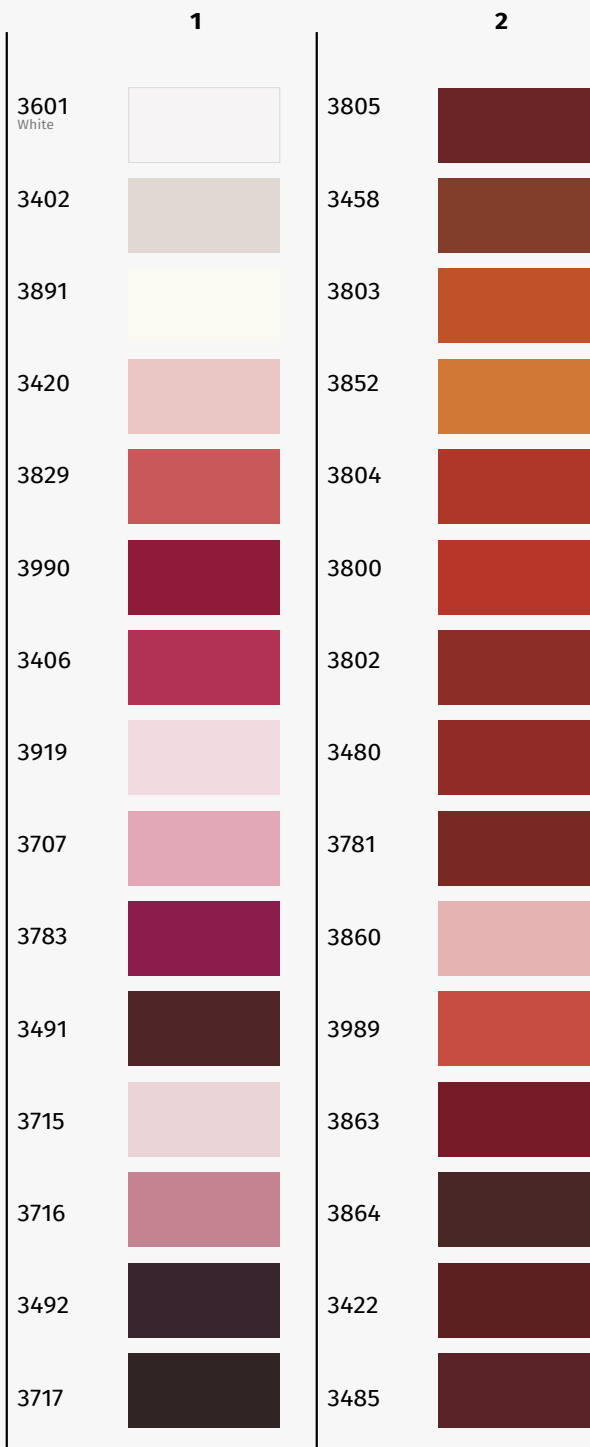
**Yün görünümlü
nakış ipliği**

羊毛效果绣花线

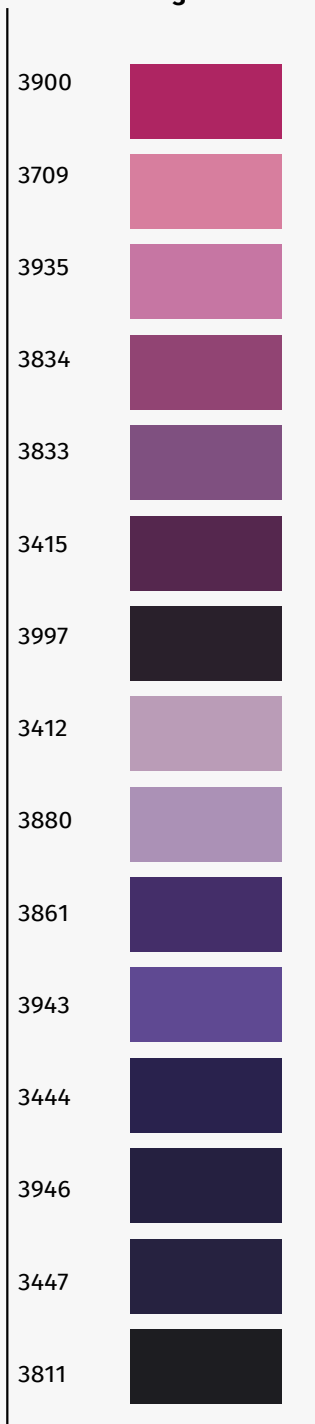
No. 610

Made in Germany
MADEIRA®

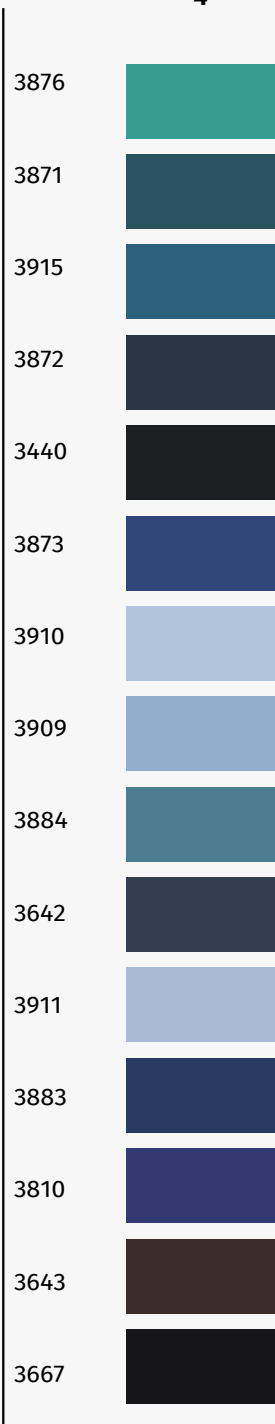
BURMILANA 12



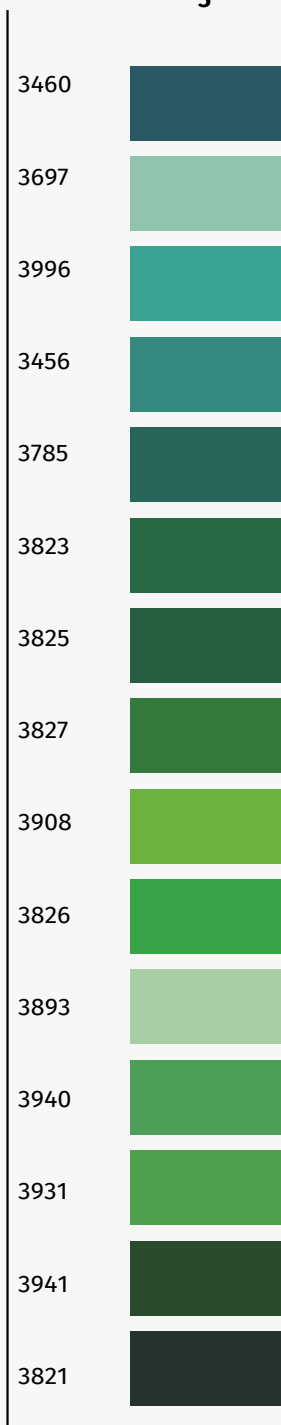
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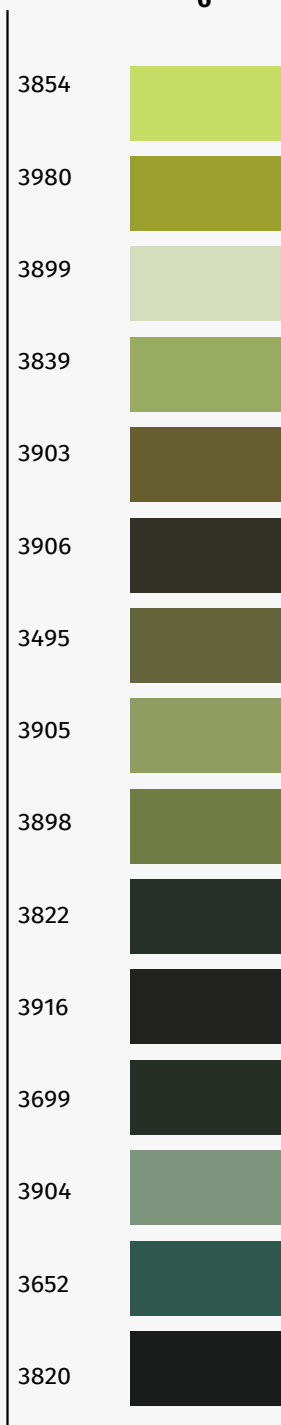
4



5



6



7

3470



3912



3853



3724



3473



3850



3855



3756



3475



3889



3840



3489



3791



3625



3490



8

3457



3477



3808



3848



3888



3844



3843



3432



3441



3842



3841



3887



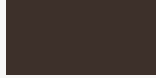
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3832



3831



BURMILANA 12

9

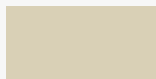
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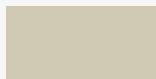
3845



3923



3660



3736



3737



3735



3437



3439



3830



3686



3881



3837



3838



3892

Black

**Mélangé****10**

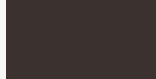
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3744



3351



3352



3986



3501



3882



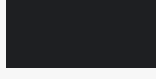
3641



3901



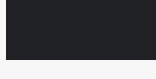
3644



3353



3354

**BURMILANA 12**

BURMILANA CO 12

11

3001
White

3003

3071

3060

3128

3084

3057

3058

3145

3129

3250
Mélangé

3251
Mélangé

3252
Mélangé

3253
Mélangé

3254
Mélangé

3011

3164

3000
Black

12

3232

3111

3112

3187

3213

3166

3042

3173

3096

3092

3097

3153

3255
Mélangé

3242

3168



















3244

3256
Mélangé











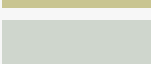
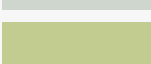






3245

BURMILANA CO 12

13

| | |
|------|---|
| 3113 |  |
| 3120 |  |
| 3115 |  |
| 3148 |  |
| 3117 |  |
| 3110 |  |
| 3183 |  |
| 3080 |  |
| 3186 |  |
| 3184 |  |
| 3238 |  |
| 3181 |  |
| 3207 |  |
| 3147 |  |
| 3039 |  |
| 3221 |  |
| 3174 |  |
| 3036 |  |

14

| | |
|------|---|
| 3178 |  |
| 3078 |  |
| 3065 |  |
| 3053 |  |
| 3225 |  |
| 3070 |  |
| 3067 |  |
| 3124 |  |
| 3223 |  |
| 3135 |  |
| 3073 |  |
| 3048 |  |
| 3170 |  |
| 3248 |  |
| 3249 |  |
| 3051 |  |
| 3157 |  |
| 3194 |  |

BURMILANA 12

Art. No. 813
10 x 1.000 m



100/16

dtex 330 x 2
den 300 x 2



50 % wool, 50 % acryl



BURMILANA CO 12

Art. No. 816
10 x 1.000 m



100/16

dtex 330 x 2
den 300 x 2



50% cotton, 50 % acryl



Product Class I



MADEIRA Garnfabrik
Rudolf Schmidt KG
Zinkmattenstraße 38
D-79108 Freiburg
Germany

Tel. + 49 (0)761-510 40-0
Fax + 49 (0)761-50 84 56
service@madeira.com



www.madeira.com



FIRE FIGHTER

No. 40

COLOR CARD 97

Flame resistant
embroidery thread

Schwer entflammbares
Stickgarn

Hilo para
bordar ignífugo

Filato da
ricamo ignifugo

Fil à broder
ignifuge

Linha para bordar
resistente ao fogo

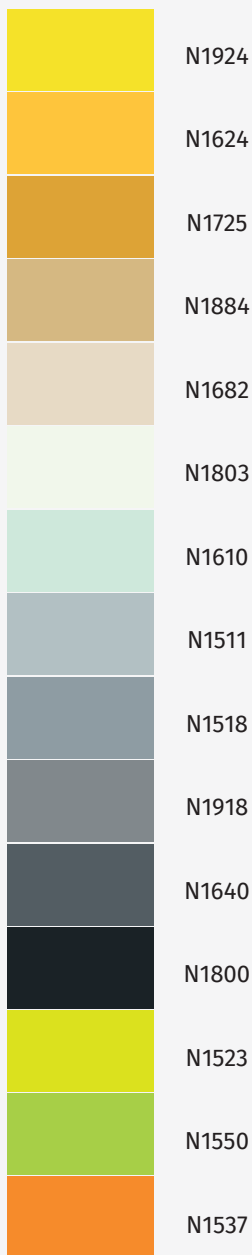
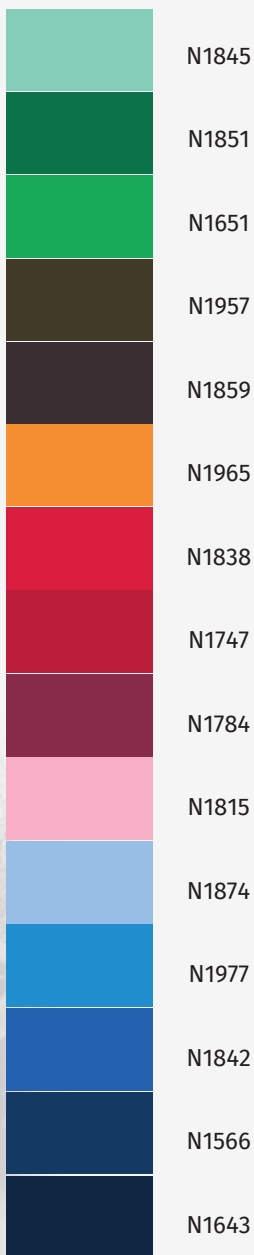
Aleve dayanıklı
nakış ipliği

阻燃绣花线

- 100% ARAMID -

Made in Germany

MADEIRA®



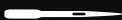
Needle recommendations are for standard fabrics & applications

FIRE FIGHTER No. 40

Art. No. 922
10 x 950 m



Art. No. 929
10 x 2.500 m



75/11 - 80/12



dtex 130 x 2
den 120 x 2



30 colours

- 100% Aramid -

Bobbin Thread

Art. No. 923
10 x 5.000 m



100% Aramid



△ max. 20g/l active chlorine - max 30°C - max. 30min.



STANDARD
100

95.0.4921
Hohenstein HTTI

MADEIRA Garnfabrik
Rudolf Schmidt KG
Zinkmattenstraße 38
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Tel. + 49 (0)761-510 40-0

Fax + 49 (0)761-50 84 56

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www.madeira.com



CR Metallic

**Metallised
Embroidery Threads**

**Metallisierte
Stickgarne**

**Filati metallizzati
da ricamo**

**Fils à broder
métallisés**

**Hilos
metalizados
para bordar**

**Linhas
metalizadas
para bordar**

**Metalik
nakış ipliği**

金属绣花线

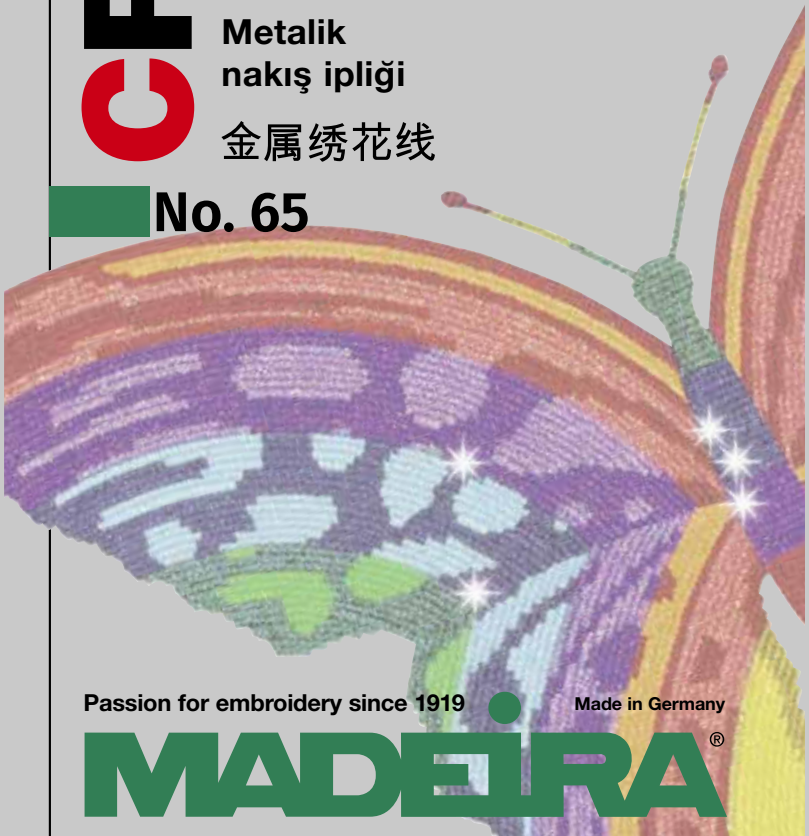
No. 65

All threads in this colour card are also ideal for decorative seams

Passion for embroidery since 1919

Made in Germany

MADEIRA®



CR Metallic

No. 40



4211
quicksilver



4210
chrome



4222
white gold



4202
palladium



4204
antique gold



4203
fine gold



4206
pure gold



4208 *
gold nugget



4205
sultan gold



4207
gold medal



4201
rose gold



4227
smoky quartz



4228 *
copper



4229 *
bronze

No. 40



4262
platinum



4260
black pearl



4272 *
onyx black



4271
graphite



4261
blue steel



4232
moon stone



4267
lapis lazuli



4238 *
cobalt



4237 *
sapphire



4233
aquamarine



4234
blue topaz



4265
turquoise



4246
beryll



4266 *
tourmaline

1

2500 m



2

2500 m



CR Metallic

No. 40



4240 *
tanzanite



4212 *
amethyst



4213
coral



4219
rose quartz



4294 *
begonia



4215 *
ruby



4214 *
jasper



4288 *
camelia



4298 *
fire opal



4226
carneol



4217
citrine



4252 *
malachite



4249
jade



4258 *
emerald

No. 20



2071
graphite



2062
platinum



2010
silver



2022
white gold



2004
antique gold



2003
fine gold



2008 *
gold nugget



2007
gold medal



2027
smoky quartz



2028 *
copper



2058 *
emerald



2065
turquoise



2037 *
sapphire



2015 *
ruby



2013
coral



2012 *
amethyst

3

2500 m



4

2000 m



CR Metallic

No. 40

dtex 230
den 210

Art. No. 978
10 x 2500 m



65 #9 - 75 #11

68% Polyester
32% Metallised polyester

No. 20

dtex 510
den 460

Art. No. 975
10 x 2000 m



80 #12/SAN8 - 90 #14

80% Textured polyester
20% Metallised polyester



All colours washable at
95°C except those marked

with *

OEKO-TEX®
CONFIDENCE IN TEXTILES

STANDARD 100

94.0.6007 HOHENSTEIN HTTI



Tested for harmful substances.
www.oeko-tex.com/standard100

Product Class I



Your MADEIRA distributor:

www.madeira.com

Made in Germany

MADEIRA®

F5 SUPERTWIST

**Metallised
Embroidery
Threads**

**Metallisierte
Stickgarne**

**Filati metallizzati
da ricamo**

**Fils à broder
métallisés**

**Hilos
metalizados
para bordar**

**Linhas
metalizadas
para bordar**

**Metalik
nakış ipliği**

金属绣花线

All threads in this color card are also ideal for decorative seams



Made in Germany

MADEIRA®

Index of Colors · Farbnummern-Verzeichnis

Index des numéros de coloris



| MADEIRA | | MADEIRA | | MADEIRA | | MADEIRA | | MADEIRA | | MADEIRA | | MADEIRA | |
|---------|----------|---------|----------|---------|----------|---------|----------|---------|----------|---------|----------|---------|----------|
| Colour | Column | Colour | Column | Colour | Column | Colour | Column | Colour | Column | Colour | Column | Colour | Column |
| Farbe | Streifen | Farbe | Streifen | Farbe | Streifen | Farbe | Streifen | Farbe | Streifen | Farbe | Streifen | Farbe | Streifen |
| Couleur | Colonne | Couleur | Colonne | Couleur | Colonne | Couleur | Colonne | Couleur | Colonne | Couleur | Colonne | Couleur | Colonne |
| 412 | 6 | 437 | 6 | 481 | 6 | 3022 | 3 | 3071 | 4 | 4010 | 2 | 4070 | 2 |
| 413 | 6 | 438 | 6 | 482 | 5 | 3027 | 4 | 3091 | 3 | 4011 | 2 | 5002 | 2 |
| 415 | 6 | 439 | 6 | 483 | 6 | 3028 | 3 | 4001 | 1 | 4021 | 1 | 5003 | 2 |
| 422 | 5 | 441 | 5 | 484 | 5 | 3030 | 3 | 4002 | 1 | 4022 | 1 | 5004 | 2 |
| 423 | 5 | 442 | 5 | 3010 | 4 | 3031 | 3 | 4003 | 1 | 4026 | 1 | 5005 | 2 |
| 424 | 5 | 452 | 6 | 3012 | 4 | 3033 | 3 | 4004 | 1 | 4027 | 1 | 5006 | 2 |
| 425 | 5 | 457 | 6 | 3013 | 4 | 3037 | 3 | 4005 | 1 | 4028 | 1 | 5007 | 2 |
| 426 | 5 | 460 | 5 | 3014 | 4 | 3042 | 4 | 4006 | 1 | 4029 | 1 | 5010 | 2 |
| 427 | 5 | 465 | 6 | 3015 | 4 | 3044 | 4 | 4007 | 1 | 4044 | 2 | 5011 | 2 |
| 428 | 5 | 466 | 6 | 3020 | 4 | 3060 | 3 | 4008 | 1 | 4060 | 2 | | |
| 429 | 5 | 470 | 5 | 3021 | 4 | 3070 | 3 | 4009 | 1 | 4061 | 2 | | |
















SUPERTWIST

| MADEIRA | | MADEIRA | | MADEIRA | | MADEIRA | | MADEIRA | | MADEIRA | | MADEIRA | |
|---------|----------|---------|----------|---------|----------|---------|----------|---------|----------|---------|----------|---------|----------|
| Colour | Column | Colour | Column | Colour | Column | Colour | Column | Colour | Column | Colour | Column | Colour | Column |
| Farbe | Streifen | Farbe | Streifen | Farbe | Streifen | Farbe | Streifen | Farbe | Streifen | Farbe | Streifen | Farbe | Streifen |
| Couleur | Colonne | Couleur | Colonne | Couleur | Colonne | Couleur | Colonne | Couleur | Colonne | Couleur | Colonne | Couleur | Colonne |
| 12 | 10 | 30 | 8 | 58 | 9 | 227 | 7 | 275 | 11 | 308 | 12 | 339 | 13 |
| 13 | 10 | 31 | 8 | 65 | 9 | 228 | 7 | 278 | 11 | 309 | 12 | 340 | 13 |
| 14 | 9 | 32 | 8 | 66 | 9 | 251 | 7 | 282 | 11 | 310 | 12 | 341 | 13 |
| 15 | 9 | 33 | 9 | 67 | 9 | 252 | 7 | 283 | 11 | 311 | 12 | 347 | 14 |
| 16 | 10 | 34 | 10 | 71 | 8 | 253 | 7 | 287 | 11 | 312 | 12 | 349 | 14 |
| 17 | 10 | 35 | 10 | 111 | 10 | 254 | 7 | 288 | 11 | 313 | 12 | 351 | 14 |
| 18 | 10 | 36 | 10 | 113 | 10 | 255 | 7 | 289 | 11 | 315 | 12 | 353 | 14 |
| 19 | 10 | 37 | 9 | 114 | 9 | 256 | 7 | 290 | 11 | 316 | 14 | 354 | 13 |
| 20 | 10 | 38 | 10 | 115 | 9 | 257 | 7 | 291 | 11 | 317 | 14 | 355 | 14 |
| 21 | 7 | 39 | 10 | 120 | 10 | 258 | 7 | 300 | 12 | 318 | 14 | 356 | 14 |
| 22 | 7 | 40 | 9 | 123 | 9 | 260 | 8 | 301 | 12 | 319 | 14 | 360 | 12 |
| 23 | 7 | 41 | 8 | 126 | 8 | 261 | 8 | 302 | 12 | 320 | 14 | 371 | 13 |
| 24 | 7 | 42 | 8 | 138 | 10 | 262 | 8 | 303 | 12 | 322 | 14 | 375 | 13 |
| 25 | 7 | 43 | 8 | 140 | 10 | 263 | 8 | 304 | 12 | 327 | 13 | 384 | 14 |
| 26 | 8 | 44 | 8 | 155 | 9 | 264 | 8 | 305 | 12 | 329 | 13 | 385 | 13 |
| 27 | 9 | 51 | 9 | 225 | 7 | 272 | 11 | 306 | 12 | 330 | 13 | 387 | 13 |
| 28 | 8 | 52 | 9 | 226 | 7 | 274 | 11 | 307 | 12 | 332 | 13 | 392 | 13 |
| 29 | 8 | 57 | 9 | | | | | | | | | | |



FS

No. 40 PURE SILVER

| | |
|---|----------------------------|
|  | 4022 white gold |
|  | 4002 gold 2 |
|  | 4009 gold nugget |
|  | 4004 gold 4 |
|  | 4003 gold 3 |
|  | 4006 gold 6 |
|  | 4008 gold 8 |
|  | 4005 gold 5 |
|  | 4007 gold 7 |
|  | 4001 gold 1 |
|  | 4026 amber |
|  | 4021 rose gold |
|  | 4027 copper 2 |
|  | 4028 copper 1 |
|  | 4029 bronze |

No. 40 PURE SILVER

| | |
|---|----------------------------|
|  | 4010 silver |
|  | 4011 aluminium |
|  | 4044 titanium |
|  | 4061 platinum |
|  | 4060 black pearl |
|  | 4070 carbon |

No. 50 PURE SILVER

| | |
|---|--------------------------|
|  | 5011 aluminium |
|  | 5010 silver |
|  | 5002 gold 2 |
|  | 5004 gold 4 |
|  | 5005 gold 5 |
|  | 5006 gold 6 |
|  | 5003 gold 3 |
|  | 5007 gold 7 |

1

1.000 m  5.000 m 

2

1.000 m  5.000 m 

FS

No. 30



3091
diamond



3070
carbon



3060
black pearl



3031
silver 31



3030
silver 30



3022
white gold



3033
gold 33



3037
gold 37



3028
copper



3071
onyx black



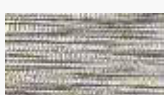
3044
quicksilver



3042
titanium



3010
platinum



3020
palladium



3012
gold dust



3014
gold nugget



3013
fine gold



3015
gold medal



3021
rose gold



3027
soft copper

3

2.500 m



5.000 m



4

2.500 m



FS

No. 20



423
white gold



422
gold dust



441
silver dust



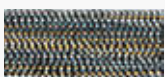
470
carbon



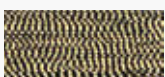
460
black pearl



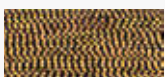
442
antique silver



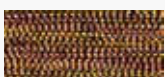
484
golden silver



424
antique gold



425
sultan gold



482
tiger eye



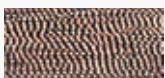
427
amber



428
copper



429
bronze



426
brocade



481
peacock



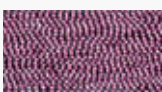
483
coral fish



412
tanzanite



413
rose quartz



439
garnet



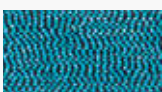
415
ruby



437
sapphire



438
cobalt



466
blue topaz



465
turquoise



457
emerald



452
malachite

5

≈ 550 m
20 g



≈ 2.750 m
100 g



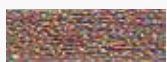
6

≈ 550 m
20 g



SUPER TWIST

No. 30



256
mystic gold



257
golden green



255
chinese gold



258
bishop gold



251
antique gold



225
gold dust



22
white gold



24
palladium



25
gold nugget



254
brass



252
old brass



253
sultan gold



23
pure gold



21
gold medal



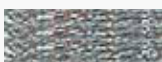
226
golden linen



227
rose gold



228
brocade



260
antique silver



44
titanium



41
silver



42
chromium



264
black pearl



262
carbon



71
graphite



261
granite



263
blue steel



32
sky silver



43
cadmium



31
rose silver



126
cameo gold



26
amber



28
copper



29
old copper



30
bronze

7

1.000 m



5.000 m



8

1.000 m



5.000 m



SUPER TWIST

No. 30



33
moonstone



67
turquoise



37
crystal blue



66
beryl



65
malachite



58
tourmaline



155
jade



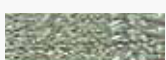
57
emerald



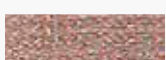
52
glamour green



51
heliodor



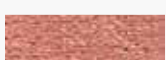
123
peridot



114
tiger eye



27
citrine



14
fire opal



40
jasper



15
ruby



115
garnet



36
lapis



35
blue topaz



34
aquamarine



138
tanzanite



38
sapphire



12
amethyst



140
petunia



16
campanula



111
fuchsia



19
azalea



39
persian rose



18
begonia



113
lilac



13
magnolia



120
coral rose



20
camellia



17
crimson

9

1.000 m



5.000 m



10

1.000 m

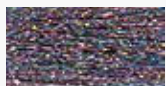


5.000 m



SUPER TWIST

multi-color



290
peacock



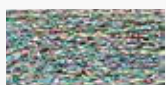
291
twilight



289
horizon



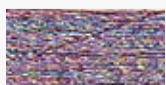
288
savannah



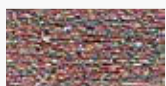
287
lagoon



282
scarab



275
rainbow



283
lizard



272
parrot



274
coral fish



278
dragon fly

opal-color



360
opal



313
smoky quartz



312
oyster



311
pearl



300
diamond



302
rose quartz



301
blue crystal



303
lemon quartz



305
lime



304
melon



306
anemone



307
lavender



308
clematis



309
orchid



315
peach



310
apricot

11

1.000 m



5.000 m



12

~ 900 m

20 g



5.000 m



SUPER TWIST

crystal-color



371
crystal



385
ivory



387
ash white



341
asphalt



340
old lace



354
sea gull



330
violet blush



327
sky blue



392
ice blue



329
ocean wave



375
lake blue




332
purple rose



339
pink lily

13

1.000 m 

crystal-color



318
alabaster



316
berry



319
eggplant



320
tangerine



353
caramel



317
nectar



356
rock candy



384
sand



355
corn



322
champagne



347
green tea




349
mint



351
bamboo

14

1.000 m 

FS

Metallic

No. 50

dtex 150
den 135

Art. No. 987
5 x 1.000 m



Art. No. 988
10 x 5.000 m



55% metallised polyester
45% polyamide

65#9 - 75#11

No. 40

dtex 220
den 200

Art. No. 985
5 x 1.000 m



Art. No. 986
10 x 5.000 m



40% metallised polyester
35% polyamide
25% paper

65#9 - 75#11

No. 30

dtex 320
den 290

Art. No. 979
10 x 2.500 m



Art. No. 980
10 x 5.000 m



55% polyester
45% metallised polyester

80#12/SAN8 - 90#14

No. 20

dtex 360
den 320

Art. No. 981
5 x 20 g



Art. No. 974
10 x 100 g



80% viscose
20% metallised polyester

100#16

SUPER TWIST

No. 30

dtex 180
den 160

Art. No. 983
5 x 1.000 m



5 x 20 g opal-color

Art. No. 982
10 x 5.000 m



70% polyamide
30% metallised polyester

80#12/SAN8 - 90#14

MADEIRA Garnfabrik
Rudolf Schmidt KG
Zinkmattenstraße 38
D-79108 Freiburg
Germany

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Fax +49 (0)761-50 84 56
service@madeira.com



STANDARD 100

95.0.4921
Hohenstein HTTI

Needle recommendations are for standard fabrics & applications.
We reserve the right to make modifications for the technical advancement of the product.

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Pantone online
Colour Matching Tool



MADEIRA